DATRA 32 DATRA 200

Exploded view



Prices and product availability are subject to change

DATRA 32 DATRA 200

List of parts

No	Part No	Price	Pcs	Description
1	31716.231	-	1	Carburetor cover ass Including:
2	64960.008	-	4	- Stud bolt
3	64372.009	-	1	- Bowl venting valvo
4	64700.005	-	6	Carb. cover fixing screw
5	52135.010	$ 3.5	1	Oust seal plate
6	61070.002	$ 3.5	1	Oust seal plug
7	64525.003	-	2	Choke piste fixing screw
8	10015.272	-	1	Choke shaft
9	32610.005	$ 1.6	2	Rod split pin
10	61280.114	-	1	Choke operating rod
11	64010.029	-	1	Choke plate
12	41640.052	$ 3.5	1	Gasket for auto-choke body
13	57804.145	-	1	Auto-choke thermostat assy
14	52135.028	-	1	Locking ring
15	41555.001	-	1	Water chamber seal gasket
16	32444.012	$ 55.3	1	Auto-choke water chamber
17	64610.013	-	1	Water chamber fixing screw
18	41530.002	$ 2	1	Washer lor water cover fixing screw
19	64615.005	-	3	Screw for locking ring
20	52000.036	$ 2.2	1	Float fixing pin
21	41030.012	-	1	Float
22	79507.150	$ 25.5	1	Needle valve assy
23	83102.070	-	1	Needle valve gasket
24	71115.400	-	2	Auxiliary venturi
25	52570.004	$ 11.6	2	Idle jet holder
26	74403.050	$ 4.6	1	Primary idle Jet
26	74403.060	$ 4.6	1	Secondary idle jet
27	-	-	1	Carburetor body
28	12800.178	-	1	Bush for elektric contakt
29	64595.013	-	1	Secondary throttle adjusting screw
30	41575.010	$ 6	3	Shaft seal gasket
31	12750.085	$ 4.4	1	Shaft gasket retaining bush
32	10015.255	-	1	Secondary shaft
32	10016.207	-	1	Secondary shaft assy, oversize
33	64005.090	$ 18.3	2	Throttle valve
34	64520.027	-	4	Throttle valve fixing screw
35	45041.136	-	1	Throttle valve control lever assy., including:
36	-	-	1	- Laver
37	64590.010	-	1	- Fast Idle adjusting screw
38	34715.014	$ 1.2	1	Fixing nut
39	55520.002	$ 1.2	1	Lock washer
40	12775.053	-	1	Bushing for loose lever
41	45069.015	-	1	Loose lever
42	12750.087	-	1	Spring bushing
43	47610.109	-	1	Spring for loose lever
44	45136.052	-	1	Primary shaft control lever
45	55555.019	$ 1.7	1	Washer
46	47610.091	-	1	Shafts return spring
47	10104.001	-	1	Dash-pot assy., including:
48	14945.001	-	1	- Protection cover
49	58710.011	-	1	Dash-pot bracket
50	34715.008	-	1	Dash-pot fixing nut
51	64700.026	-	1	Dash-pot fixing screw
52	64755.008	$ 25.9	1	Idle mixture adjusting screw

No	Part No	Price	Pcs	Description
53	41565.010	-	1	Gasket for Idle adjusting screw
54	47600.095	$ 2.8	1	Spring for idle adjusting screw
55	45002.004	-	1	Fasten connection switch
56	64895.011	-	1	Primary throttle adjusting screw
57	47600.007	$ 2.6	1	Spring for adjusting screw
58	43840.013	-	1	Idle mixture cut-off Including:
59	-	-	1	- Valve cut-off
60	58352.010	-	1	- Needle
61	41535.003	-	1	Gasket for Idle mixture cut-off
62	10001.214	-	1	Primary shaft oversize
62	10000.261	-	1	Primary shaft
63	47600.107	$ 10.8	1	Pump loading spring
64	47407.050	$ 13.8	1	Pump diaphragm
65	32486.047	-	1	Pump cover
66	64700.006	-	4	Pump cover fixing screw
67	34710.003	$ 1.2	1	Primary shaft fixing nut
68	55520.004	$ 1.2	1	Lock washer
69	12750.032	-	1	Bush
72	14850.101	-	1	Pump control cam
73	47600.027	$ 5.7	1	Spring
74	50002.008	$ 8.9	1	Rotary blanking plug
75	10140.302	-	1	Spring ring
76	45069.029	-	1	Free lever for bowl venting control
77	47610.096	-	1	Spring for bowl venting control lever
78	34705.001	-	1	Secondary shaft fixing nut
79	55525.001	-	1	Spring washer
80	55510.081	$ 2.3	1	Spacer
81	61280.108	-	1	Control rod for bowl venting
82	41565.001	-	1	Gasket for pump Jet
83	76407.050	$ 16.8	1	Pump jet
84	73405.110	$ 6.6	1	Primary main jet
84	73405.105	$ 6.6	1	Secondary main jet
85	61450.229	$ 30.5	2	Emulsion tube
86	77501.195	$ 8.3	1	Secondary air correction jet
86	71501.195	-	1	Primary air correction jet
90	47605.005	-	1	Spring
91	10085.041	-	1	Choke shaft
92	64700.006	-	2	Choke shaft fixing screw
93	57804.125	-	1	Choke device box
94	61002.018	$ 13	1	Filter Inspection plug
95	37022.002	$ 6.4	1	Fuel filter
96	41705.048	-	1	Carburetor cover gasket
97	47407.117	-	1	Diaphragm
98	47600.189	-	1	Diaphragm spring
99	32384.024	-	1	Diaphragm cover
100	64700.007	-	3	Diaphragm cover fixing screw
101	61015.003	-	1	Screw plug
102	64595.005	$ 10.6	1	Diaphragm setting screw
103	41565.008	-	1	Choke box gasket
104	45025.157	-	1	Rod lever
105	55530.013	-	1	Spring washer
106	34715.006	-	1	Nut
107	55510.107	-	2	Washer

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